For Stringers under Decking in this bay see Dwg. D.2060
Top Former No.1 C.2028
Stiffening Former for Rear Deck B.2125 13
℄ of Strut
Continued to Front Edge of Dashboard
Packing strips 5/8" x 1/4" thick fixed flush with top of Booms with 1/2" Brass Brads 6" pitch
Top Former No.2 Front C.2029
Top Former No.2 Rear C.2063
12"
Top Former No.3 C.2030
5 Stringers 3/8" x 3/16" thick glued into Top Formers & nailed to Arches with 3/4" Copper Nails clenched
12"
Top Former No.4 C.2031
Spruce Arch 1 3/8" x 3/16" thick screwed to Booms with 2 - 3/4" x No.2 Brass Woodscrews each end
Packing Strips 3/8" x 1/4" thick Fixed flush with top of Booms with 1/2" Brass Brads 6" pitch
10"
Top Former No.5 C.2023
Top Former No.6 C.2024
1/4"
Packing Strips 3/8" x 1/4" thick fixed on ℄ of Vertical Struts with 1/2" Brass Brads 6" pitch
Rear Fairing C.2025
Rear Fairing C.2064
Taper to 1/8" thick
Taper to 1/2" thick
Packing Strips 3/8" x 1/4" thick fixed flush with bottom of Booms with 1/2" Brass Brads 6" pitch
5 3/16"
7"
5 3/8"
Side Former No.1 C.2038
Side Former No.2 C.2033
Side Former No.3 C.2039
Side Former No.4 C.2034
Packing Strip 3/8" x 1/4" thick fixed with 3/4" x No.2 Brass Woodscrews 6" pitch
Stringers 3/8" x 3/16" thick glued into Formers
Fixing Blocks 1 1/8" x 3/8" thick fixed to strut with 2 - 3/4" Brads
Front Spar Bottom Centre Section
Back Spar Bottom Centre Section
Fixing Blocks 1 1/8" x 3/8" thick fixed to boom with 2 - 3/4" Brads
Stringer
Side Former No.1
DETAIL OF FORE END OF STRINGERS
Fixing Blocks
Packing Strips
Stringer
Strut
1/2 Brass Brads
DETAIL OF AFT END OF STRINGERS
1 1/16"
1 3/8"
1/2"
9/16"
Cut for 5/16" Nuts on Sternpost
BASS BLOCK FOR REAR FAIRING
Rear Fairing screwed to this Block with 3 - 1/2" x No.2 Brass Woodscrews each side

W.O.	Type	No. Off
	F.I.	

SOPWITH AVIATION Co. Ltd. KINGSTON-ON-THAMES ENGLAND

BILL OF MATERIAL

Description	No	Mat'l	Overall
Stringers	5	Spruce	[illegible]
Arches	3	[illegible]	[illegible]
Packing Blocks	[illegible]	Bass	[illegible]
[illegible]	[illegible]	Spruce	[illegible]
[illegible]	[illegible]	Brass	[illegible]

BILL OF MATERIAL (CONTD) · ALTERATIONS · TITLE [illegible]